



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4972-041
Job Sheet 166931



Part No: D4972-041

Job Qty: 8 ea

Part Name: Side Plate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/20/17

Job Tracking No:

Due Date: 10/15/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	8 Ea		10/14/17	0.00	0.00	Start Up Waterjet1	SC
100	Waterjet	8 pcs		10/14/17	0.00	0.92	Waterjet1	SC
110	QC	8 pcs		10/14/17	0.00	0.00	QC2	DAS
120	QC	8 pcs		10/14/17	0.00	0.00	QC8	38
130	Brake NC	8 pcs		10/14/17	0.03	0.55	Brake NC 2	9-89 DAS
140	QC	8 pcs		10/14/17	0.00	0.00	QC5	38
150	HandFinish	8 pcs		10/14/17	0.00	0.52	HandFinish1	2017/11/01 JSL
160	QC	8 pcs		10/14/17	0.00	0.00	QC7	17-11-2 JSL
170	Powdercoat	8 pcs		10/14/17	0.00	0.25	Powdercoat4	25 17-11-02
180	QC	8 pcs		10/14/17	0.00	0.00	QC3	45
190	Small Fab	8 pcs		10/15/17	0.00	0.77	Small Fab	45 DAS
200	QC	8 pcs		10/15/17	0.00	0.00	QC5	38
210	Packaging	8 pcs		10/15/17	0.00	0.00	Packaging3	5621 9-89
220	QC21-SA	8 Ea		10/15/17	0.00	0.00	QC21	DAS 21 9-89

NOV 07 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.040	5	125	0	0
190-Small Fab	MS20426AD3-3	32	594	0	0
	MS21059L3	16	157	0	0

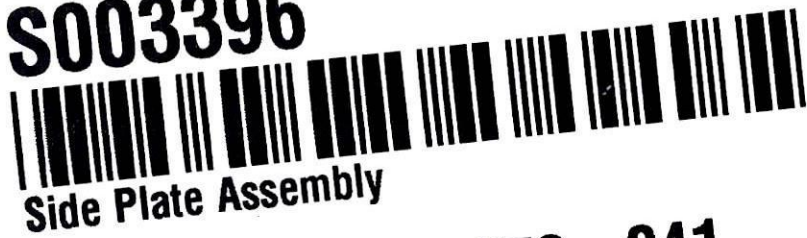
Part Specifications

Specifications could not be found.

Plex 10/20/17 10:52 AM dart.Michaud-Febrille.Victoria

DART
AEROSPACE

S003396



Side Plate Assembly

PART NO:
Revision:
Operation:
Quantity:
Change No:

D4972-041

Start up Operation
8

Mfg Date: 10/30/17
Job No: 166931

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.06.24	New Issue	KJ	
B	17.02.16	Ø0.201 dimension added	KJ	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____					